

PureLine ECO

Also available in our ECO product range...



Breakdown and reduction of TOC



Reduce the bio-burden, protect against biofouling, lead to fewer CIP/SIP

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A Halma company

formerly Aquionics, Berson, Hanovia and Orca GmbH





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PureLine ECO

OPTIMIZED UV TREATMENT FOR INDUSTRIAL & COMMERCIAL APPLICATIONS

Engineered with precision and driven by sustainability, ECO stands as a revolutionary UV system that promises to reshape the landscape of water treatment in the industrial & commercial markets

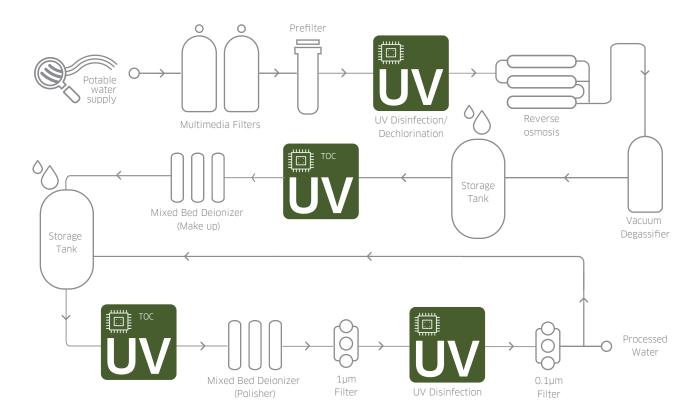
Efficiency: Reduce your carbon footprint significantly while maintaining the highest quality standards in your operations.

Compact Brilliance: ECO fits where others can't, delivering uncompromised results in limited space.

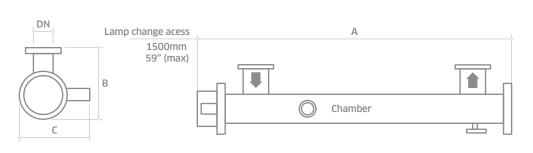
Optimized Performance: ECO is optimized for peak performance, providing consistently reliable water treatment solutions.

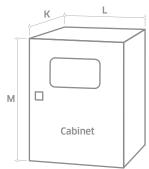


POTENTIAL LOCATIONS OF THE PURELINE ECO



KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU			
INTELLIGENCE					
UV intensity monitor measuring active wavelengths	Continuous verification of performance with in-built low intensity alarm	Easy to monitor and log system performance			
OPTIMIZATION					
UV water treatment	Protect your process waters from microbiological	Does not affect taste and colour of final product			
	contamination including chlorine resistant Cryptosporidium and Giardia	No chemicals			
Designed for the food and beverage industry	FDA-approved materials used for all wetted parts	Industry compliant materials			
	Optional chamber with tri-clamp connections and < 0.38 μm internal finish	Sanitary design			
INTEGRATION					
Compact design	Can be fitted to skids	Easy integration			
	Can be retrofitted to existing process				





MODEL NUMBER	FLOW* (m³/h)	MAX POWER (W)	LAMP (QTY)	CHAMBER:	CHAMBER SIZE (mm)			CABINET			APPROX WEIGHT (kg)	
				А	В	С	DN	К	L	М	Chamber	Cabinet
Pureline ECO 4	4.1	90	1	745	210	245	25	180	470	535	10.5	20.5
Pureline ECO 8	11.6	150	1	1245	230	245	50	180	470	535	12.3	20.5
Pureline ECO 15	21.8	250	1	1245	230	245	50	180	470	535	12.3	20.5
Pureline ECO 32	34.1	360	1	1785	230	245	80	180	470	535	22.6	20.5
Pureline ECO 40	61.3	380	1	1785	335	305	80	180	470	535	41.2	20.5
Pureline ECO 85	101.3	750	2	1785	335	305	100	210	490	600	42	27.6
Pureline ECO 125	142.4	1080	3	1785	335	305	*125	210	490	600	43	29.1
Pureline ECO 215	227.1	1420	4	1785	455	355	150	210	500	700	66.4	35.5
Pureline ECO 225	227.1	1750	5	1785	455	355	150	210	500	700	66	36.9
Pureline ECO 330	386.1	1750	5	1790	525	440	200	210	500	700	114	36.9
Pureline ECO 350	386.1	2100	6	1790	525	440	200	210	510	800	115	44.5
Pureline ECO 380	386.1	2440	7	1790	525	440	200	210	510	800	116	45.9

*the DN is 150 when connection type is Tri-clamp

The disinfection capacity is based on UV Average dose 30mJ/cm² at 99% T₁₀, end of lamp life.

Allow dimension L in front of cabinet for door opening and panel access.

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request.

All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

UV CHAMBER	
Material:	StSt 316L / 1.4404
Process (Mating) connection:	PN10 to EN1092-1
End plate:	Removable plate (Tri-Clamp upto ECO 225, then flanged for larger models)
Drain connection:	Tri-Clamp 1" BS4825
Degree of protection:	IP54 equivalent to NEMA 12
Internal finish:	< 0.5 µm Ra (Welds ground out)
Lamp type:	Low Pressure Amalgam
Expected Lamp life:	12,000 hours
UV sensor:	Dry sensor
Temperature sensor	Yes
Seals:	EPDM, FDA 21 CFR 177.2600
Maximum CIP temperature:	95°C with cabinet electrically isolated
Working fluid temperature:	0-40°C
Operating pressure:	10 bar

OPTIONS
Interconnecting cable lengths: 5 m
Chamber internal finish: < 0.38 µm Ra (Welds ground out)
Document support pack
Process (Mating) connection: Tri-Clamp BS4825 (for ECO 225 and smaller models)
ANSI B 16.5 Class 150 process (mating) connection
Carbon Steel Cabinet material
100001415

CE marked, UL

CABINET (UV CONTROLLER)	
Material:	Stainless Steel 304
Controller:	UV Controller
HMI:	7" Touch screen
Interconnecting cable lengths:	3 m
IP rating:	IP54 / NEMA 12
Power supply:	220 V ± 10%, 50/60 Hz, single phase, L+N+G.
Operating temperature range:	5-40°C
Humidity:	< 90% no condense cabinet fan installed for ECO 32 and larger systems
Control & Display:	Stepless power adjustment 50-100% (excluding ECO 4-8)
	All alarms and warnings
	Fixed dose running
	Water temperature
	Lamp running hours
	Flow rate (m³/h or GPM)
	UV dose
Alarm & Warning:	Low UV dose
	Lamp end pre-warning (time adjustable)
	Lamp fault alarm
	Chamber over temperature alarm
	UV sensor fault alarm
	Temperature sensor fault alarm
	Warning for lamp and quartz resetting
Input:	Flow 4-20 mA
	T ₁₀ 4-20 mA
	Remote On/Off
Output:	UV dose 4-20 mA
	Any system alarm VFC
	Any system warning VFC
	Low UV dose alarm VFC
	Lamp fault alarm VFC
	Lamp preheat VFC
	Lamp ready VFC



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PureLine ECO

OPTIMIZED UV TREATMENT FOR INDUSTRIAL & COMMERCIAL APPLICATIONS

Engineered with precision and driven by sustainability, ECO stands as a revolutionary UV system that promises to reshape the landscape of water treatment in the industrial & commercial markets

Efficiency: Reduce your carbon footprint significantly while maintaining the highest quality standards in your operations.

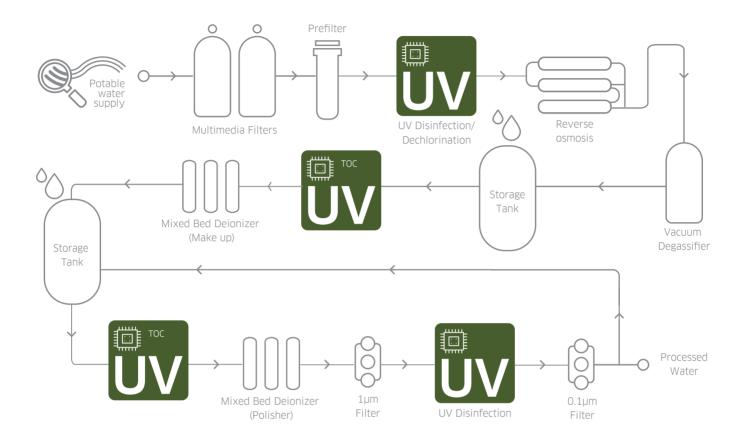
Compact Brilliance: ECO fits where others can't, delivering uncompromised results in limited space.

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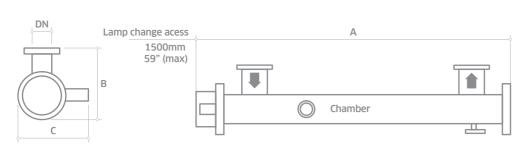


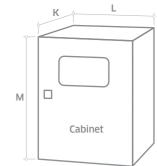
Application Optimized UV for Food & Beverage

POTENTIAL LOCATIONS OF THE PURELINE ECO



KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU		
INTELLIGENCE				
UV intensity sensor measuring active wavelengths	Continuous verification of performance with in-built low intensity alarm	Easy to monitor and log system performance		
OPTIMIZATION				
UV water treatment	Protect your process waters from microbiological	Does not affect taste and colour of final product		
	contamination including chlorine resistant Cryptosporidium and Giardia	No chemicals		
Designed for the food and beverage industry	FDA-approved materials used for all wetted parts	Industry compliant materials		
	Optional chamber with tri-clamp connections and < 0.38 μm internal finish	Sanitary design		
INTEGRATION				
Compact design	Can be fitted to skids	Easy integration		
	Can be retrofitted to existing process			





MODEL NUMBER	FLOW* (gpm)	MAX POWER (W)	LAMP (QTY)	CHAMBER SIZE (inch)			CABINET			APPROX WEIGHT (lb)		
				А	В	С	DN	К	L	М	Chamber	Cabinet
Pureline ECO 4	18	90	1	29.3	8.3	9.5	1	7.1	18.5	21.1	23.1	45.2
Pureline ECO 8	51	150	1	49	9.1	9.5	2	7	18.5	21.1	27.1	45.2
Pureline ECO 15	96	250	1	49	9.1	9.5	2	7	18.5	21.1	27.1	45.2
Pureline ECO 32	150	360	1	70.3	9.1	9.5	3	7	18.5	21.1	49.8	45.2
Pureline ECO 40	270	380	1	70.3	13.2	12	3	7	18.5	21.1	90.8	45.2
Pureline ECO 85	446	750	2	70.3	13.2	12	4	8	19	23.6	92.6	60.8
Pureline ECO 125	627	1080	3	70.3	13.2	12	*5	8	19	23.6	94.8	64.2
Pureline ECO 215	1000	1420	4	70.3	17.9	14	6	8	19.6	27.6	146.4	78.3
Pureline ECO 225	1000	1750	5	70.3	17.9	14	6	8	19.6	27.6	145.5	81.4
Pureline ECO 330	1700	1750	5	70.5	20.7	17.3	8	8	19.6	27.6	251.5	81.4
Pureline ECO 350	1700	2100	6	70.5	20.7	17.3	8	8	20	31.5	253.5	98.1
Pureline ECO 380	1700	2440	7	70.5	20.7	17.3	8	8	20	31.5	255.7	101.2

*the DN is 6" when connection type is Triclamp

The disinfection capacity is based on UV Average dose 30mJ/cm^2 at 99 % T_{10} , end of lamp life. Allow dimension L in front of cabinet for door opening and panel access.

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request. All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

CE marked, UL

UV CHAMBER					
Material:	StSt 316L / 1.4404				
Process (Mating) connection:	ANSI B 16.5 Class 150				
End plate:	Removable plate (Tri-Clamp upto ECO 225, then flanged for larger models)				
Drain connection:	Tri-Clamp 1" BS4825				
Degree of protection:	IP54 equivalent to NEMA 12				
Internal finish:	< 0.5 µm Ra (Welds ground out)				
Lamp type:	Low Pressure Amalgam				
Expected Lamp life:	12,000 hours				
UV sensor:	Dry sensor				
Temperature sensor	Yes				
Seals:	EPDM, FDA 21 CFR 177.2600				
Maximum CIP temperature:	203°F with cabinet electrically isolated				
Working fluid temperature:	32-104°F				
Operating pressure:	145 PSI				
OPTIONS					
Interconnecting cable lengths: 1	6.4 ft				
Chamber internal finish: < 0.38	µm Ra (Welds ground out)				
Document support pack					
Process (Mating) connection: Trimodels)	-Clamp BS4825 (for ECO 225 and smaller				
PN10 to EN1092-1 process (mat	ting) connection				
Carbon Steel Cabinet material					
CABINET (UV CONTROLLER)					
Material:	Stainless Steel 304				
Controller:	UV Controller				
HMI:	7" Touch screen				
Interconnecting cable lengths:	9.8 ft				
IP rating:	IP54 / NEMA 12				
Power supply:	110 V ± 10%, 50/60 Hz, single phase, L+N+G, 220V (for ECO 225-380)				
Operating temperature range:	41-104°F				

CABINET (UV CONTROLLER)						
Humidity:	< 90% no condense cabinet fan installed for ECO 32 and larger systems					
Control & Display:	Stepless power adjustment 50-100% (excluding ECO 4-8)					
	All alarms and warnings					
	Fixed dose running					
	Water temperature					
	Lamp running hours					
	Flow rate (m³/h or gpm)					
	UV dose					
Alarm & Warning:	Low UV dose					
	Lamp end pre-warning (time adjustable)					
	Lamp fault alarm					
	Chamber over temperature alarm					
	UV sensor fault alarm					
	Temperature sensor fault alarm					
	Warning for lamp and quartz resetting					
Input:	Flow 4-20 mA					
	T ₁₀ 4-20 mA					
	Remote On/Off					
Output:	UV dose 4-20 mA					
	Any system alarm VFC					
	Any system warning VFC					
	Low UV dose alarm VFC					
	Lamp fault alarm VFC					
	Lamp preheat VFC					
	Lamp ready VFC					
APPROVALS						