

formerly Aquionics, Berson, Hanovia and Orca GmbH



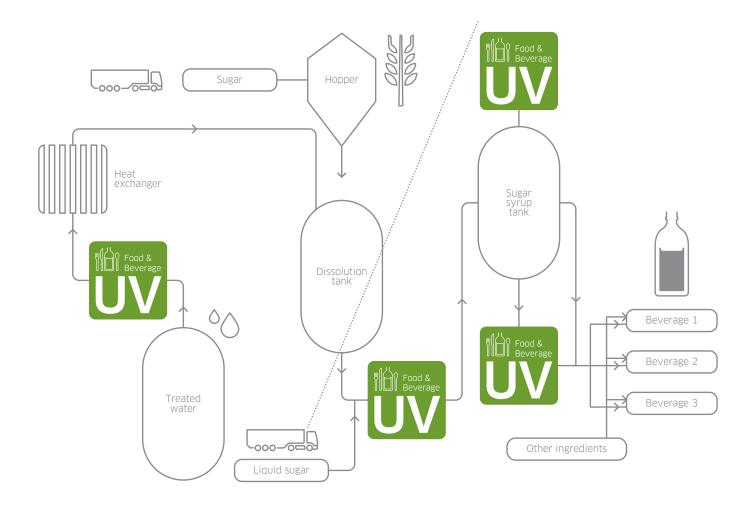
## PureLine S PH 30-80

## UV TREATMENT FOR SUGAR SYRUP

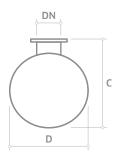
Our **PureLine S PH** systems are aimed specifi ally at providing UV treatment for sugar syrup used in the food and beverage industry. By using a UV system you will eliminate harmful micro-organisms, reducing the need for thermal pasteurisation with its associated energy costs. Each system comes with a UV monitor to measure the germicidal output of the UV system and make it easy to monitor and log performance.

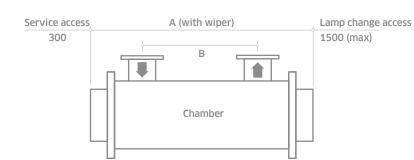


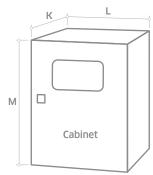
# POTENTIAL LOCATIONS OF THE PURELINE S PH™ SUGAR SYRUP TREATMENT



| KEY FEATURES  | WHAT IT GIVES YOU  | BENEFITS FOR YOU                                  |  |  |
|---|--|---|--|--|
| INTELLIGENCE  |  |   |  |  |
| UV intensity monitor measuring germicidal wavelengths | Continuous verification of performance with in-built low intensity alarm | Easy to monitor and log system performance        |  |  |
| OPTIMISATION  |  |   |  |  |
| UV treatment  | Protect your sugar syrup from microbiological                            | Does not affect taste and colour of final product |  |  |
|   | contamination including thermophilic bacteria                            | No chemicals                                      |  |  |
| Designed for the food and beverage industry           | FDA-approved materials used for all wetted parts                         | Industry compliant materials                      |  |  |
|   | *Chamber with tri-clamp connections and <0.38 $\mu m$ internal finish    | Sanitary design                                   |  |  |
| INTEGRATION   |  |   |  |  |
| Compact design  | Can be fitted to skids   | Easy integration                                  |  |  |
|   | Can be retrofitted to existing process                                   |   |  |  |
| *Option   |  |   |  |  |







| MODEL NUMBER       | MAX POWER (KW) | MIN T10(%) | DIMEN | DIMENSIONS (MM) |     |     | APPROX WEIGHT (KG) |     |      |      |                 |                 |
|--------------------|----------------|------------|-------|-----------------|-----|-----|--------------------|-----|------|------|-----------------|-----------------|
|                    |                |            | Α     | В               | С   | D   | DN                 | К*  | L    | M**  | Chamber (Empty) | Control Cabinet |
| PureLine S PH 0030 | 7.8            | 30         | 1090  | 710             | 267 | 240 | 65                 | 330 | 1100 | 1100 | 50              | 165             |
| PureLine S PH 0045 | 12.5           | 30         | 1090  | 710             | 319 | 240 | 80                 | 330 | 1100 | 1600 | 50              | 282             |
| PureLine S PH 0060 | 12.5           | 30         | 1090  | 710             | 319 | 240 | 100                | 330 | 1100 | 1600 | 50              | 282             |
| PureLine S PH 0080 | 16.5           | 30         | 1090  | 710             | 319 | 240 | 100                | 330 | 1100 | 1600 | 50              | 282             |

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request.

All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

\* Allow dimension L in front of cabinet for door opening and panel access.

\*\* M dimension includes the space for the cabinet mounting brackets but you need to allow space below the cabinet for cable entry and access (minimum of 250 mm).

| LIV CHANADED                     |  |
|----------------------------------|--|
| UV CHAMBER                       |  |
| Material:                        | Stainless steel 316L / 1.4404  |
| Internal finish:                 | As made pipe and tube, welds as laid, electropolished and passivated |
| External finish:                 | Sateen polish (120 grit) electropolished and passivated              |
| Process (mating) connections:    | Flange EN 1092-1 PN16  |
| Drain connection:                | Tri-clamp  |
| End plate:                       | Removable end plate  |
| Degree of protection:            | IP65 equivalent to NEMA 4 but not for outside use                    |
| Arc tube (lamp):                 | Medium pressure  |
| Arc tube enclosure:              | Pure quartz (F200)   |
| Number of arc tubes (lamps):     | 1 (S PH 0030), 3 (S PH 0045), 4 (S PH 0060 and 0080)                 |
| Expected lamp life:              | 8000 hours   |
| Temperature sensor:              | Yes  |
| UV sensor:                       | Wet UV monitor (if above minimum T10)                                |
| Working fluid temperature:       | 1°C to 80°C  |
| Maximum CIP temperature:         | 95°C with cabinet electrically isolated                              |
| Hydrostatically pressure tested: | Yes to PED requirements EN 13445                                     |
| Chamber mounting:                | Horizontal only  |
| Operating pressure:              | 6 bar (positive pressure only)                                       |
| Seals:                           | EPDM, ADI free, EC 1935/2004, FDA 21 CFR<br>177.2600 approved        |

# Document Support Pack Cabinet material: Stainless steel 316 Operation and Maintenance manual and printed Installation and Commissioning manual in Chinese, English, French, German and Spanish Flange options: ANSI 150, JIS, Table 'E' and tri-clamp Chamber internal finish: <0.38 µm welds polished out, electropolished and passivated Lead length: 20 m, 30 m or 50 m cabinet to chamber Maximum CIP temperature: 130°C (panel switched off) Welder Document Pack for chamber construction

| OPTIONS (CONTINUED)  |
|--|
| Bleed valve: Hygienic valve with tri-clamp connection  |
| Skid mounting (not ship board or earthquake zone)  |
| Operating pressure: 10 bar   |
| Air vent connection: Tri-clamp blanked off   |
| Stainless steel cabinet IP upgrade: air to air heat exchangers stainless steel IP 56, NEMA 4X, relative humidity <95% non-condensing. If fitted no UL listing. See sales drawings for sizes. |

| CABINET (CONTROLLER PHO           | TON)  |
|-----------------------------------|---|
| ,                                 | ·   |
| Material:                         | Polyester coated carbon steel   |
| Degree of protection:             | IP54 NEMA 12  |
| Supply voltages (nominal):        | S PH 0030: 190 V to 480 V (+/-10%)<br>S PH 0045-0080: 380 V to 480 V<br>(+/-10%)<br>50/60 Hz  |
| Operating temperature range:      | 5°C to 40°C   |
| Relative humidity:                | <85% non-condensing   |
| Cooling fans:                     | Yes   |
| Interconnecting cable lengths:    | 10 m cabinet to chamber   |
| CUSTOMER OUTPUTS                  |   |
| 4-20 mA passive or active output: | UV intensity %  |
| VFC outputs:                      | System warning, lamp ready, low UV intensity,<br>common trip, remote reset, ELCB or water<br>leak, system available, local or remote mode |
| CUSTOMER INPUTS                   |   |

| CUSTOMER INPUTS                  |                                    |
|----------------------------------|------------------------------------|
| 4-20 mA passive or active input: | Flow meter                         |
| VFC inputs:                      | Remote stop/start and remote reset |

#### **CUSTOMER COMMUNICATIONS PORT**

None

#### APPROVALS

CE marked, UL listed E149108



### **PureLine S**

Also available in our Food & Beverage product range...

PURELINE DC+DCD

PURELINE DO PURELINE D PURELINE PQ

Dechlorination and Chlorine Dioxide removal Ozone removal and treatment

Treatment as part of a multi barrier approach

3rd party bioassayed systems for critical treatment or as a pathogen barrier

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